

# **ADHESIVES & SEALANTS**

3010

## ANAEROBICS

### B641 BEARING FIT

Bearing Fit B641 is a single part anaerobic securing compound, designed for fitting cylindrical metal assemblies & cures when confined between the parts. B641 will secure all types & sizes of bearings, shafts & cylindrical parts which will require disassembly in the future. B641 is of medium strength & is colour coded yellow for job identification.

#### SPECIFICATIONS

Medium
>6 N/mm <sup>2</sup>
-55°C to +150°C
400 - 800 cps
Yellow
0.1 mm



3010

### **B641 BEARING FIT**

PART NUMBER	SIZE	
BL-B641/10ML	10 ml	
BL-B641/25ML	25 ml	
BL-B641C-25ML	25 ml CLAM	
BL-B641/50ML	50 ml	
BL-B641/250ML	250 ml	

#### **B7649 ANAEROBIC ACTIVATOR**

B7649 speeds cure of all anaerobic fluids & pastes & extends cure through volume. Use B7649 when materials are inactive (passivated metals) or where temperature is under 15°C.

- Activates anaerobic adhesives
- Accelerates cure time
- Recommended for passive metals or inert surfaces

### SPECIFICATIONS

	our	Yellow to amber
Solvent Heptane based	vent	Heptane based



100

### **B7649 ANAEROBIC ACTIVATOR**

PART NUMBER	SIZE
BL-B7649/200ML	200 ml

# STRUCTURAL ADHESIVES

#### **B2001 METAL EPOXY STICK**

B2001 is a steel-filled epoxy putty for general maintenance & repairs. For filling, rebuilding & bonding metal surfaces. Can be sanded, drilled & painted once cured.

### SPECIFICATIONS

Viscosity Brookfield Putty Colour Black turns to grav after mixing	Temperature resistance Continuous Intermittent	121°C 149°C	
9200	Viscosity Brookfield	Putty	1000 (DC)
grey after mixing	Colour	Black turns to grey after mixing	B2001

#### **B2001 METAL EPOXY STICK**

PART NUMBER	SIZE
BL-B2001/50GM	50 g
BL-B2001C-50G	50 g CLAM

### B3294 PLASTIC WELD

A toughened structural methacrylate adhesive formulated for bonding dissimilar substrates as well as unprepared metals, ceramics, composite, concrete & standard thermoset plastics. The final adhesive bond is designed to be load bearing & resistant to weathering, humidity & wide temperature variations.

# SPECIFICATIONS

Colour	Off white	<u> </u>
Thixotropic/non-sage	jing Plastic weld	ROND OCT
Working time	5 minutes	B3294
Fixture time	12 minutes	1011 m
B3294 PLASTIC V	VELD	3015
PART NUMBER	SIZE	
BL-B3294/25ML	25 ml	



3015